

Date: Thursday, 5/10/2007 2:35:47 PM
User: Kim Johnston

Process Sheet

| | | | |
|-----------------------|--|------------------|--------------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : OUTER AFT SADDLE |
| Job Number | : 32302 | | |
| Estimate Number | : 11080 | Part Number | : D5955 |
| P.O. Number | : N/A | Drawing Number | : D5955 REV B |
| This Issue | : 5/10/2007 S.O. No. : N/A | Project Number | : N/A |
| Prsht Rev. | : NC | Drawing Revision | : B |
| First Issue | : N/A | Material | : N/A |
| Previous Run | : 31530 | Due Date | : 6/5/2007 |
| Written By | : | Qty: | 14 |
| Checked & Approved By | : <u>07.05.10</u> | Um: | Each |
| Comment | : Est Rev:E Re-Format 05-11-29 JLM Est Rev:F ecn826 06.12.06 ec | | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|--|-----------------------|--------------------------------|
| 1.0 | D6101013 | Saddle billet |
| | | |
| Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) D6101-013 (7075-T7351) Size 2.50" x 10.10" X 8.25" (Grain along 10.10") Batch: <u>B25357</u> <u>En 07/06/12</u> 14 | | |
| 2.0 | HAAS3 | HAAS CNC VERTICAL MACHINING #3 |
| | | |
| Comment: HAAS CNC VERTICAL MACHINING #3 1-Machine as per folio D5955, Ensure Batch Number is entered 2-Machine Keyway 3-Deburr & Tumble <u>En 07/06/15</u> 14 | | |
| 3.0 | QC1 | INSPECT ALL DIM TO DIM SHEET |
| | | |
| Comment: INSPECT ALL DIM TO DIM SHEET <u>En 07/06/15</u> 14 | | |
| 4.0 | QC8 | SECOND CHECK |
| | | |
| Comment: SECOND CHECK <u>SD 07.06.17</u> 14 | | |
| 5.0 | HAND FINISHING1 | HAND FINISHING RESOURCE #1 |
| | | |
| Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1 <u>07-06-18</u> 14 | | |

| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|--|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/06/19
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|----------|----------|---|-----------------------------|---|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| 06.06.13 | I 2.0 | Set up on second use was off (X) by 0.015" 1.625" hole → 1.647" 2.000" hole → 2.012" Re Do set up | | Scrap and Re Place per David S. email. | 07/06/14 | 07-06-13 | 07-06-13 | 07-06-13 |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Thursday, 5/10/2007 2:35:47 PM

User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: OUTER AFT SADDLE

Job Number: 32302

Part Number: D5955

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

POWDER COATING

POWDER COATING



M 104144



(14)

Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

BR / M-07-00-18

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

SD

07/06/19 (14)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

07/06/19 (14)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



(14)

Comment: FINAL INSPECTION/W/O RELEASE

07/06/19

Job Completion



U 07.06.19

| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|--|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

| | | | |
|--------------------------------------|---------------|---------------------|-------|
| DART AEROSPACE LTD | | Work Order: | 32302 |
| Description: Outer Aft Saddle | | Part Number: | D5955 |
| Inspection Dwg: D5955 | Rev: B | Page 1 of 1 | |

Inspect dimensions highlighted on inspection sheet drawing and record below:

| | | | | Recorded Actual Dimensions | | | | By | Date |
|---------------|------------------|------------------|----------------|----------------------------|-------|-------|-------|----|------|
| Dim | Min | Max | Go/No Go Gauge | 1 | 2 | 3 | 4 | | |
| A | 0.438 | 0.443 | | 0.440 | 0.440 | 0.440 | 0.440 | | |
| B | 1.745 | 1.755 | | 1.745 | 1.746 | 1.747 | 1.750 | | |
| C | 5.245 | 5.255 | | 5.252 | 5.251 | 5.251 | 5.251 | | |
| D | 6.995 | 7.005 | | 7.001 | 7.001 | 6.998 | 7.001 | | |
| E | 5.745 | 5.755 | | 5.748 | 5.748 | 5.748 | 5.749 | | |
| F | 4.745 | 4.755 | | 4.750 | 4.750 | 4.751 | 4.750 | | |
| G | 0.343 | 0.348 | ± 0.001 | 0.318 | 0.318 | 0.316 | 0.318 | | |
| H | 1.522 | 1.532 | | 1.527 | 1.527 | 1.527 | 1.530 | | |
| I | 3.048 | 3.058 | | 3.053 | 3.053 | 3.054 | 3.055 | | |
| J | 4.575 | 4.585 | | 4.586 | 4.586 | 4.579 | 4.582 | | |
| K | 0.319 | 0.348 | ± 0.004 | 0.316 | 0.316 | 0.316 | 0.316 | | |
| L | 0.495 | 0.505 | | 0.499 | 0.499 | 0.498 | 0.499 | | |
| M | 0.490 | 0.510 | | 0.502 | 0.501 | 0.499 | 0.498 | | |
| N | 1.865 | 1.885 | | 1.880 | 1.880 | 1.884 | 1.885 | | |
| O | 7.990 | 8.010 | | 7.997 | 7.999 | 8.001 | 7.999 | | |
| P | 2.240 | 2.260 | | 2.255 | 2.255 | 2.254 | 2.253 | | |
| Q | 0.307 | 0.312 | | 0.307 | 0.308 | 0.309 | 0.310 | | |
| R | 0.760 | 0.765 | | 0.765 | 0.765 | 0.765 | 0.765 | | |
| S | 0.490 | 0.510 | | 0.501 | 0.501 | 0.498 | 0.500 | | |
| T | 1.625 | 1.645 | | 1.638 | 1.648 | 1.630 | 1.626 | | |
| U | 2.000 | 2.020 | | 2.004 | 2.019 | 2.002 | 2.000 | | |
| V | 0.023 | 0.043 | | 0.033 | 0.033 | 0.033 | 0.033 | | |
| W | | | | | | | | | |
| X | | | | | | | | | |
| Y | | | | | | | | | |
| Z | | | | | | | | | |
| AA | | | | | | | | | |
| AB | | | | | | | | | |
| AC | | | | | | | | | |
| AD | | | | | | | | | |
| AE | | | | | | | | | |
| AF | | | | | | | | | |
| AG | | | | | | | | | |
| AH | | | | | | | | | |
| Accept/Reject | | | | | | | | | |

| | |
|--------------|---------------------|
| Measured by: | me / en |
| Date: | 07/06/11 / 07/06/13 |

| | |
|-------------|----------|
| Audited by: | SA |
| Date: | 07/06/13 |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|---|------------|----------|
| A | 99.04.19 | New Issue | RF | |
| B | 02.12.13 | Reformat; Added Dim. T-U & DT8682, DT8686 | KJ/RF | |
| C | 06.11.20 | Added dimension V | KJ/JLM | |
| D | 06.12.06 | Dimensions L,N,P revised | KJ/EC | |

| | | | |
|--------------------------------------|---------------|---------------------|-------|
| DART AEROSPACE LTD | | Work Order: | 32302 |
| Description: Outer Aft Saddle | | Part Number: | D5955 |
| Inspection Dwg: D5955 | Rev: B | Page 1 of 1 | |

Inspect dimensions highlighted on inspection sheet drawing and record below:

| | | | | Recorded Actual Dimensions | | | | By | Date |
|---------------|-------|-------|----------------|----------------------------|-------|-------|-------|----|------|
| Dim | Min | Max | Go/No Go Gauge | 1 | 2 | 3 | 4 | | |
| A | 0.438 | 0.443 | | 0.440 | 0.440 | 0.440 | 0.440 | | |
| B | 1.745 | 1.755 | | 1.750 | 1.748 | 1.745 | 1.745 | | |
| C | 5.245 | 5.255 | | 5.250 | 5.251 | 5.251 | 5.250 | | |
| D | 6.995 | 7.005 | | 6.997 | 6.998 | 6.998 | 6.995 | | |
| E | 5.745 | 5.755 | | 5.749 | 5.751 | 5.750 | 5.751 | | |
| F | 4.745 | 4.755 | | 4.749 | 4.751 | 4.750 | 4.750 | | |
| G | 0.313 | 0.318 | .316 - .007 | 0.316 | 0.316 | 0.316 | 0.316 | | |
| H | 1.522 | 1.532 | | 1.525 | 1.527 | 1.527 | 1.524 | | |
| I | 3.048 | 3.058 | | 3.053 | 3.055 | 3.055 | 3.056 | | |
| J | 4.575 | 4.585 | | 4.581 | 4.581 | 4.583 | 4.581 | | |
| K | 0.313 | 0.318 | .316 - .006 | 0.316 | 0.316 | 0.316 | 0.316 | | |
| L | 0.495 | 0.505 | | 0.500 | 0.500 | 0.500 | 0.499 | | |
| M | 0.490 | 0.510 | | 0.498 | 0.498 | 0.497 | 0.499 | | |
| N | 1.865 | 1.885 | | 1.882 | 1.882 | 1.882 | 1.882 | | |
| O | 7.990 | 8.010 | | 8.000 | 8.000 | 8.001 | 8.000 | | |
| P | 2.240 | 2.260 | | 2.254 | 2.253 | 2.253 | 2.253 | | |
| Q | 0.307 | 0.312 | | 0.310 | 0.309 | 0.309 | 0.308 | | |
| R | 0.760 | 0.765 | | 0.765 | 0.765 | 0.765 | 0.765 | | |
| S | 0.490 | 0.510 | | 0.493 | 0.497 | 0.494 | 0.494 | | |
| T | 1.625 | 1.645 | | 1.628 | 1.630 | 1.630 | 1.633 | | |
| U | 2.000 | 2.020 | | 2.000 | 2.001 | 2.002 | 2.004 | | |
| V | 0.023 | 0.043 | | 0.033 | 0.033 | 0.033 | 0.033 | | |
| W | | | | | | | | | |
| X | | | | | | | | | |
| Y | | | | | | | | | |
| Z | | | | | | | | | |
| AA | | | | | | | | | |
| AB | | | | | | | | | |
| AC | | | | | | | | | |
| AD | | | | | | | | | |
| AE | | | | | | | | | |
| AF | | | | | | | | | |
| AG | | | | | | | | | |
| AH | | | | | | | | | |
| Accept/Reject | | | | | | | | | |

| | |
|--------------|----------|
| Measured by: | En |
| Date: | 07.06.13 |

| | |
|-------------|----------|
| Audited by: | SD |
| Date: | 07.06.13 |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|---|------------|----------|
| A | 99.04.19 | New Issue | RF | |
| B | 02.12.13 | Reformat; Added Dim. T-U & DT8682, DT8686 | KJ/RF | |
| C | 06.11.20 | Added dimension V | KJ/JLM | |
| D | 06.12.06 | Dimensions L,N,P revised | KJ/EC | |

| | | | |
|--------------------------------------|---------------|---------------------|-------|
| DART AEROSPACE LTD | | Work Order: | 32302 |
| Description: Outer Aft Saddle | | Part Number: | D5955 |
| Inspection Dwg: D5955 | Rev: B | Page 1 of 1 | |

Inspect dimensions highlighted on inspection sheet drawing and record below:

| | | | | Recorded Actual Dimensions | | | | By | Date |
|---------------|-------|-------|----------------|----------------------------|-------|-------|-------|----|------|
| Dim | Min | Max | Go/No Go Gauge | 1 | 2 | 3 | 4 | | |
| A | 0.438 | 0.443 | | 0.440 | 0.440 | 0.440 | 0.440 | | |
| B | 1.745 | 1.755 | | 1.749 | 1.749 | 1.749 | 1.749 | | |
| C | 5.245 | 5.255 | | 5.250 | 5.249 | 5.249 | 5.249 | | |
| D | 6.995 | 7.005 | | 7.000 | 6.998 | 6.999 | 6.999 | | |
| E | 5.745 | 5.755 | | 5.751 | 5.751 | 5.748 | 5.749 | | |
| F | 4.745 | 4.755 | | 4.751 | 4.747 | 4.749 | 4.750 | | |
| G | 0.315 | 0.348 | 0.316 ± 0.001 | 0.316 | 0.316 | 0.316 | 0.316 | | |
| H | 1.522 | 1.532 | | 1.530 | 1.524 | 1.524 | 1.526 | | |
| I | 3.048 | 3.058 | | 3.056 | 3.053 | 3.051 | 3.052 | | |
| J | 4.575 | 4.585 | | 4.583 | 4.580 | 4.580 | 4.579 | | |
| K | 0.315 | 0.348 | 0.316 ± 0.001 | 0.316 | 0.316 | 0.316 | 0.316 | | |
| L | 0.495 | 0.505 | | 0.498 | 0.498 | 0.499 | 0.499 | | |
| M | 0.490 | 0.510 | | 0.498 | 0.498 | 0.498 | 0.503 | | |
| N | 1.865 | 1.885 | | 1.883 | 1.884 | 1.882 | 1.881 | | |
| O | 7.990 | 8.010 | | 7.999 | 7.997 | 7.997 | 7.998 | | |
| P | 2.240 | 2.260 | | 2.253 | 2.255 | 2.252 | 2.251 | | |
| Q | 0.305 | 0.312 | 0.310 ± 0.001 | 0.308 | 0.310 | 0.309 | 0.310 | | |
| R | 0.760 | 0.765 | | 0.765 | 0.765 | 0.765 | 0.765 | | |
| S | 0.490 | 0.510 | | 0.496 | 0.500 | 0.505 | 0.504 | | |
| T | 1.625 | 1.645 | | 1.634 | 1.637 | 1.638 | 1.635 | | |
| U | 2.000 | 2.020 | | 2.004 | 2.004 | 2.004 | 2.007 | | |
| V | 0.023 | 0.043 | | 0.033 | 0.033 | 0.033 | 0.033 | | |
| W | | | | | | | | | |
| X | | | | | | | | | |
| Y | | | | | | | | | |
| Z | | | | | | | | | |
| AA | | | | | | | | | |
| AB | | | | | | | | | |
| AC | | | | | | | | | |
| AD | | | | | | | | | |
| AE | | | | | | | | | |
| AF | | | | | | | | | |
| AG | | | | | | | | | |
| AH | | | | | | | | | |
| Accept/Reject | | | | | | | | | |

| | |
|--------------|------------------|
| Measured by: | EP / [Signature] |
| Date: | 07/06/15 |

| | |
|-------------|----------|
| Audited by: | SN |
| Date: | 07.06.15 |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|---|------------|----------|
| A | 99.04.19 | New Issue | RF | |
| B | 02.12.13 | Reformat; Added Dim. T-U & DT8682, DT8686 | KJ/RF | |
| C | 06.11.20 | Added dimension V | KJ/JLM | |
| D | 06.12.06 | Dimensions L,N,P revised | KJ/EC | |

| | | | |
|--------------------------------------|---------------|---------------------|--------------|
| DART AEROSPACE LTD | | Work Order: | 32302 |
| Description: Outer Aft Saddle | | Part Number: | D5955 |
| Inspection Dwg: D5955 | Rev: B | Page 1 of 1 | |

Inspect dimensions highlighted on inspection sheet drawing and record below:

| | | | | Recorded Actual Dimensions | | | | By | Date |
|---------------|------------------|------------------|----------------|----------------------------|-------|---|---|----|------|
| Dim | Min | Max | Go/No Go Gauge | 1 | 2 | 3 | 4 | | |
| A | 0.438 | 0.443 | | 0.439 | 0.439 | | | | |
| B | 1.745 | 1.755 | | 1.749 | 1.749 | | | | |
| C | 5.245 | 5.255 | | 5.250 | 5.250 | | | | |
| D | 6.995 | 7.005 | | 6.999 | 6.999 | | | | |
| E | 5.745 | 5.755 | | 5.749 | 5.748 | | | | |
| F | 4.745 | 4.755 | | 4.749 | 4.750 | | | | |
| G | 0.313 | 0.318 | 3/16 ± .001 | 0.319 | 0.320 | | | | |
| H | 1.522 | 1.532 | | 1.526 | 1.524 | | | | |
| I | 3.048 | 3.058 | | 3.050 | 3.051 | | | | |
| J | 4.575 | 4.585 | | 4.579 | 4.579 | | | | |
| K | 0.313 | 0.318 | 3/16 ± .001 | 0.320 | 0.320 | | | | |
| L | 0.495 | 0.505 | | 0.499 | 0.499 | | | | |
| M | 0.490 | 0.510 | | 0.499 | 0.502 | | | | |
| N | 1.865 | 1.885 | | 1.884 | 1.884 | | | | |
| O | 7.990 | 8.010 | | 7.997 | 7.997 | | | | |
| P | 2.240 | 2.260 | | 2.256 | 2.256 | | | | |
| Q | 0.307 | 0.312 | | 0.310 | 0.309 | | | | |
| R | 0.760 | 0.765 | | 0.761 | 0.761 | | | | |
| S | 0.490 | 0.510 | | 0.505 | 0.506 | | | | |
| T | 1.625 | 1.645 | | 1.635 | 1.635 | | | | |
| U | 2.000 | 2.020 | | 2.006 | 2.007 | | | | |
| V | 0.023 | 0.043 | | | | | | | |
| W | | | | | | | | | |
| X | | | | | | | | | |
| Y | | | | | | | | | |
| Z | | | | | | | | | |
| AA | | | | | | | | | |
| AB | | | | | | | | | |
| AC | | | | | | | | | |
| AD | | | | | | | | | |
| AE | | | | | | | | | |
| AF | | | | | | | | | |
| AG | | | | | | | | | |
| AH | | | | | | | | | |
| Accept/Reject | | | | | | | | | |

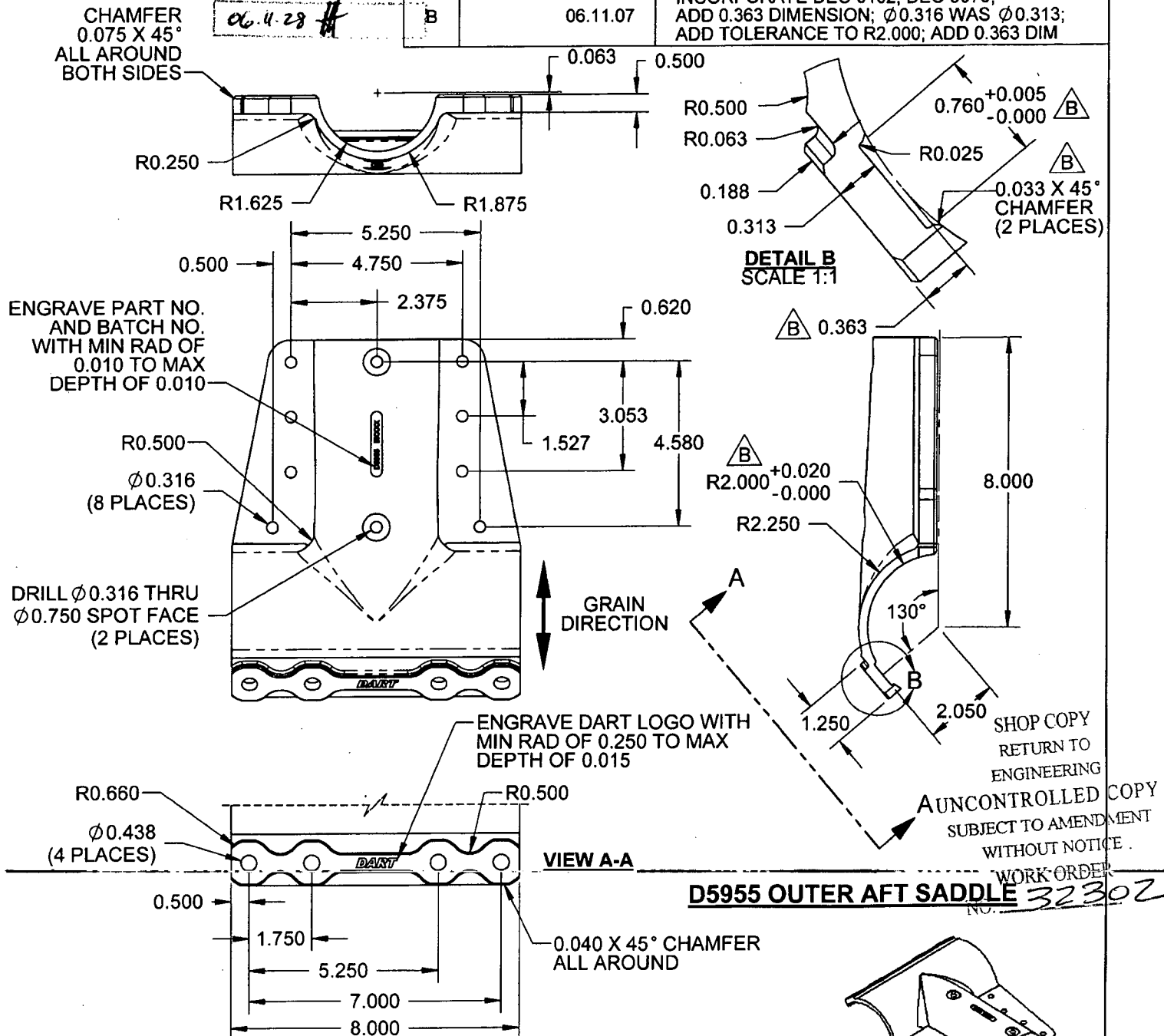
| | |
|--------------|------------|
| Measured by: | <i>gml</i> |
| Date: | 07/06/15 |

| | |
|-------------|-----------|
| Audited by: | <i>SD</i> |
| Date: | 07.06.17 |

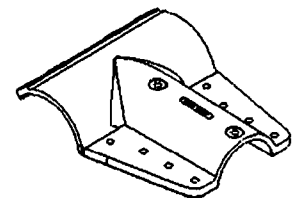
| Rev | Date | Change | Revised by | Approved |
|-----|----------|---|------------|----------|
| A | 99.04.19 | New Issue | RF | |
| B | 02.12.13 | Reformat; Added Dim. T-U & DT8682, DT8686 | KJ/RF | |
| C | 06.11.20 | Added dimension V | KJ/JLM | |
| D | 06.12.06 | Dimensions L,N,P revised | KJ/EC | |

DART

| | | | |
|-------------------------|----------------------------------|---|------------------------|
| DESIGN BW | DRAWN BY CB | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED LE | APPROVED [Signature] | DRAWING NO. D5955 | REV. B SHEET 1 OF 1 |
| DATE 06.11.07 | TITLE OUTER AFT SADDLE | | SCALE 1:4 |
| REV A | DATE 97.05.06 | DESCRIPTION NEW ISSUE | |
| B | 06.11.07 | INCORPORATE DEO 9102, DEO 9079; ADD 0.363 DIMENSION; $\phi 0.316$ WAS $\phi 0.313$; ADD TOLERANCE TO R2.000; ADD 0.363 DIM | |

**NOTES:**

- 1) MATERIAL: ALUMINUM 7075-T7351 PER QQ-A-250/12
(MAKE FROM D6101-013 SADDLE BILLET, 7075)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GLOSS WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.010 TO 0.020

**ISOMETRIC VIEW**
SCALE 1:8

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Marc Bellavance

From: David Shepherd [dshepherd@dartaero.com]
Sent: Wednesday, June 13, 2007 3:27 PM
To: 'Marc Bellavance'
Subject: RE: D5955 Saddle (ref. D205-594 Hi-Hi Landing Gear)

Marc,

As we discussed, I am concerned about how this saddle will be pulled in and pre-stressed when they tighten up the saddle bolts.

0.044" on diameter is a lot. I would rather just scrap the part.

David

From: Marc Bellavance [mailto:mbellavance@dartaero.com]
Sent: Tuesday, June 12, 2007 3:04 PM
To: Shepherd, David
Subject: D5955 Saddle (ref. D205-594 Hi-Hi Landing Gear)

David,

Eric Downing came to see me about a D5955 Rev. B saddle machined as shown (see attached).

I am not so much concerned over the fact that the bores are slightly above maximum tolerance but I am concerned about the decreased wall thickness of the bore at the cuff location: R1.625" machined to R1.647", which leaves a wall thickness of 0.235" instead of 0.250". With the help of Mathcad, I have run the values of the non-conforming saddle to compare the margins of safety with the results presented in SR-D205-594-2. Table 1 shows the margins of safety that are affected:

Table 1

| Analysis | Margin of Safety | |
|---|-----------------------|----------------------|
| | Result of Calculation | SR-D205-594-2 Rev. A |
| Bearing Stress on Saddle Near Saddle-to-Crosstube Fasteners | 2.72 | 2.91 |
| Shear Tear-out in Saddle-to-Crosstube Bolt Area | 3.74 | 3.98 |
| Saddle Shear Stress | 54.88 | 56.77 |

As of now, Eric D. is setting up to complete machining of the Saddles and he would like to know whether he should scrap the part or complete machining.

I believe the deviation is acceptable but I wanted to run this by you prior signing it off. This is still fairly new to me and I want to make sure I'm not cutting any corners.

Thanks!

Marc

No virus found in this incoming message.

Checked by AVG Free Edition.

Version: 7.5.472 / Virus Database: 269.8.14/845 - Release Date: 6/12/2007 6:39 AM

No virus found in this outgoing message.

Checked by AVG Free Edition.

Version: 7.5.472 / Virus Database: 269.8.15/848 - Release Date: 6/13/2007 12:50 PM

6/13/2007